

# Select 316LSi (GTAW)

Stainless Steel / Gas Shielded / TIG (GTAW)

PRODUCT DATA SHEET

## FEATURES

- Low C, < 0.03 wt%, minimizes carbide precipitation (sensitization) which makes the weld metal more resistant to intergranular corrosion.
- Increased Si content compared to grades of similar alloy composition improves bead wetting.
- Actual chemistry certificate with calculated ferrite number (FN) available for each lot.
- Embossed identification markings on both ends of the electrode.
- Applications for this alloy type include welding in the pulp and paper industry, chemical and textile processing equipment, furnace parts and in parts exposed to marine environments.
- Alloy types for welding include 316 stainless and similar alloys, such as A743 and A744 as well as CF-3M and CF-8M.

## CONFORMANCES

AWS A5.9

ER316LSi

ASME SFA 5.9

ER316LSi

## DIAMETERS (in [mm])

1/16 (1.6), 3/32 (2.4), 1/8 (3.2), 5/32 (4.0)

## POSITIONS



## SHIELDING GAS

100% Argon

Flow Rate: 10 - 35 CFH

## POLARITY

Direct Current Electrode Negative (DCEN)

## TYPICAL WIRE CHEMISTRY (WT%)

Shielding Gas	C	Cr	Cu	Mn	Mo	Ni	P	S	Si
N/A	0.02	18.4	0.17	1.75	2.53	11.8	0.02	0.01	0.85

## PACKAGING (lbs [kgs])

10 (4.5) Tube, 40 (18.1) Master Carton

*\*Some packaging options may not be available depending on diameter and product. Special package options may be available upon request.*

## STORAGE AND HANDLING

All products should be stored in original packaging, in dry conditions and handled with care. For more information refer to our website.



Notice: Be sure to follow all your employers safety practices, policies and procedures when using this product. Refer to CSA W117.2 and ANSI Z49.1 Safety in Welding, Cutting and Allied Processes for further information and the manufactures SDS sheet. The results reported are based upon testing of the product under controlled laboratory conditions in accordance with American Welding Society Standards. Actual use of the product may produce different results due to varying conditions. An example of such conditions would be electrode size, plate chemistry, environment, weldment design, fabrication methods, welding procedure and service requirements. Thus the results are not guarantees for use in the field. The manufacturer disclaims any warranty of merchantability or fitness for any particular purpose with respect to its products.